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NPTEL Video Course - Mechanical Engineering - NOC: Theory of Production Processes Subject Co-ordinator - Dr. Pradeep K. Jha Co-ordinating Institute - IIT - Roorkee Sub-Titles - Available / Unavailable | MP3 Audio Lectures - Available / Unavailable Lecture 1 - Introduction to Theory and Practics of Casting Lecture 2 - Theory of Solidification Lecture 3 - Solidification of pure metals and alloys Lecture 4 - Factors affecting solidification process Lecture 5 - Fluidity of liquid metals Lecture 6 - Technology of patternmaking Lecture 7 - Patternmaking Lecture 8 - Molding sand ingredients and sand testing methods Lecture 9 - Sand molding methods Lecture 10 - Coremaking Lecture 11 - Gating system design Lecture 12 - Gating system design Lecture 13 - Introduction to riser design Lecture 14 - Risering methods Lecture 15 - Problem solving on gating design and risering methods Lecture 16 - Theory of melting Lecture 17 - Melting and production of Iron castings Lecture 18 - Production of steel and non-ferrous castings Lecture 19 - Casting design considerations Lecture 20 - Casting defects Lecture 21 - Concept of stress and strain, Elastic and plastic behavior Lecture 22 - State of stress in two and three dimensions, Mohrâ s circle Lecture 23 - Description of strain at a point Lecture 24 - Mean and deviator stresses, Elastic stress strain relationships Lecture 25 - Theory of plasticity Lecture 26 - Yield criteria for ductile materials Lecture 27 - Flow rules, Plastic stress strain relationships Lecture 28 - Classification of metal working processes Lecture 29 - Mechanics of metal working

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Lecture 30 - Temperature in metalworking Lecture 31 - Rolling process Lecture 32 - Analysis of rolling operation Lecture 33 - Introduction to forging Process Lecture 34 - Analysis of forging process Lecture 35 - Problem solving on rolling and forging processes Lecture 36 - Extrusion process Lecture 37 - Drawing of rods, tubes and wires Lecture 38 - Analysis of drawing operation Lecture 39 - Sheet metal operations Lecture 40 - Metal Forming Defects Lecture 41 - Classification of joining processes Lecture 42 - Heat flow in welding Lecture 43 - Metallurgy of fusion welds Lecture 44 - Heat affected zone in welding Lecture 45 - Heat treatment processes in welding Lecture 46 - Principle of shield arc welding processes Lecture 47 - Principle of gas shield arc welding processes Lecture 48 - Principle of Resistance welding Lecture 49 - Principle of Solid State Welding Processes Lecture 50 - Brazing, soldering and adhesive bonding Lecture 51 - Residual stresses in welding Lecture 52 - Methods of controlling residual stresses in welding Lecture 53 - Welding Distortion Lecture 54 - Control of welding distortion Lecture 55 - Preheat and postweld heat treatment of weldments Lecture 56 - Weldability of metals Lecture 57 - Weldability of steels Lecture 58 - Weldability of cast iron Lecture 59 - Weldability of non-ferrous materials Lecture 60 - Welding defects

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